

Achieve optimal seals when crimping caps on vials - How to

It is important to understand that "crimping" a cap could result in an inadequate seal if not done properly.

Follow the steps shown below to achieve the best seal.

- 1. You need a calibrated <u>crimping tool</u> This means that the chuck has to be adjusted approximately every 50 crimps with the adjusting tool it comes with.
- 2. After each crimp, test the seal to make sure it does not spin on the vial.
- 3. After each crimp, make sure the septa are not dimpled or concave.
- **4**. After each crimp, make sure that the aluminum cap is evenly bent under the serum finish vial



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